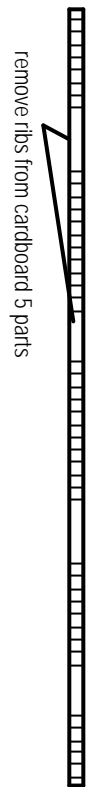
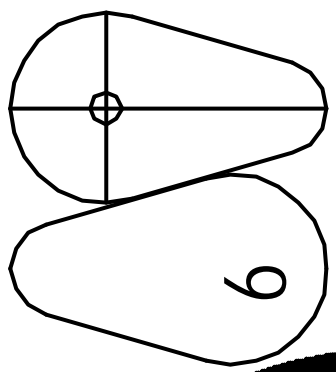
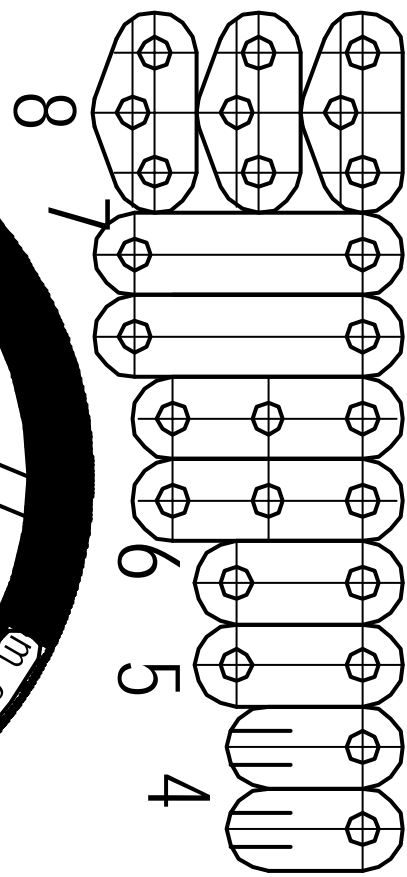
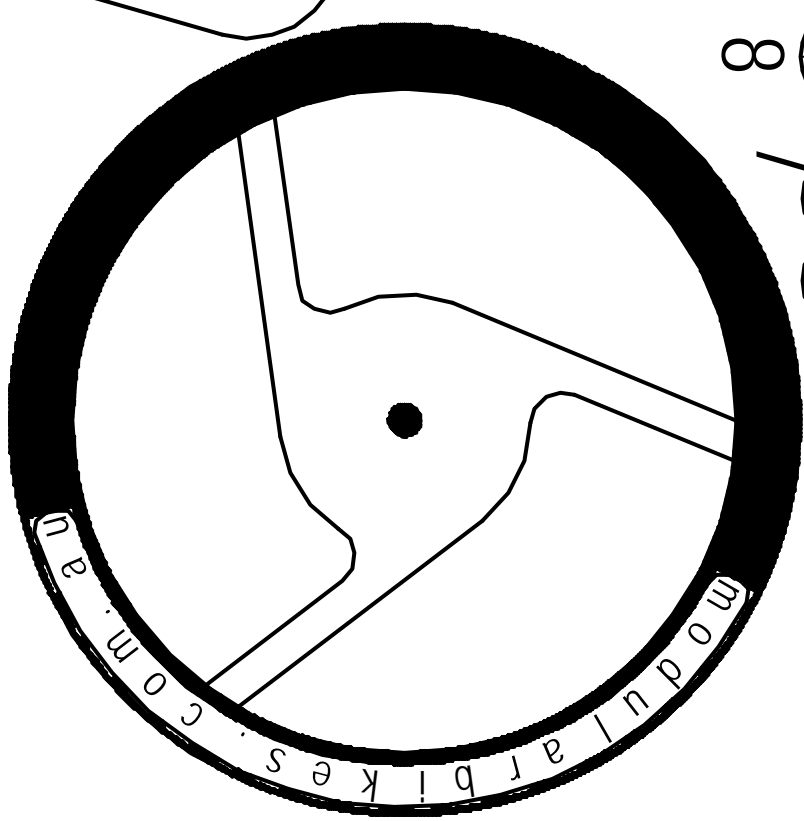
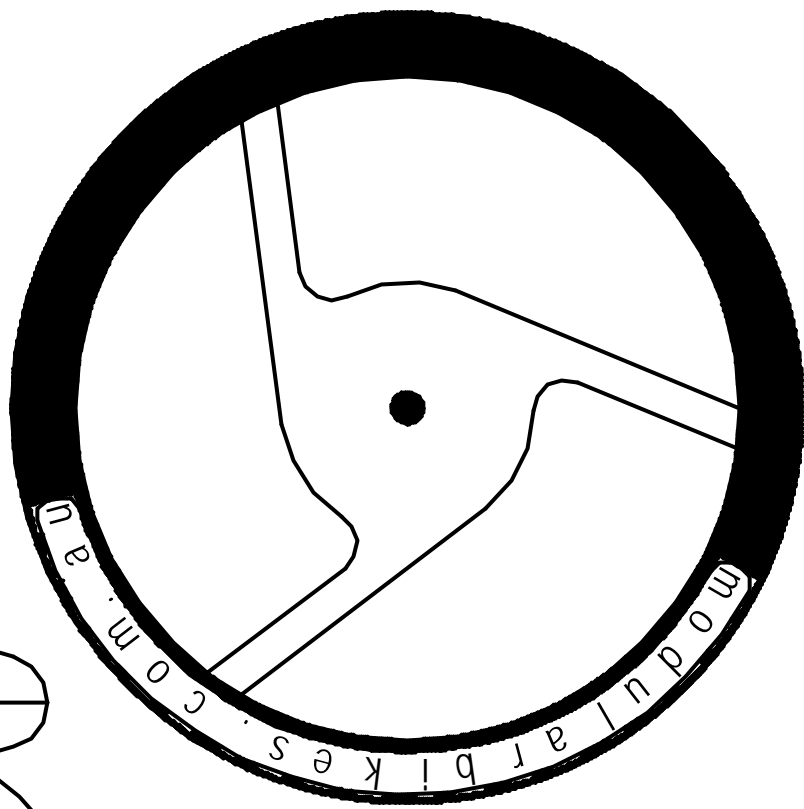
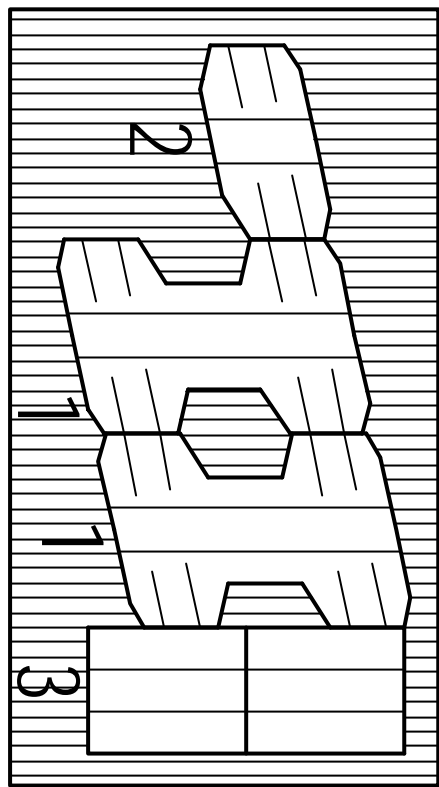


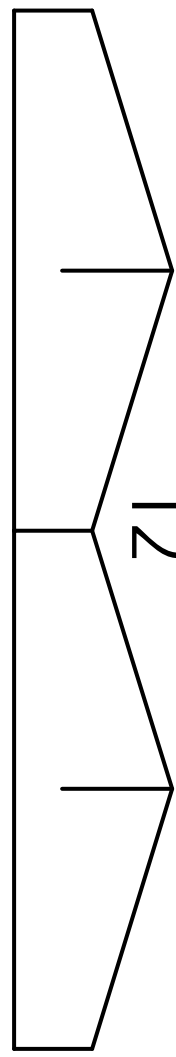
remove ribs from cardboard
to 2mm from edge all around,
2 chainwheels



remove ribs from cardboard 5 parts



direction of ribs on cardboard



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